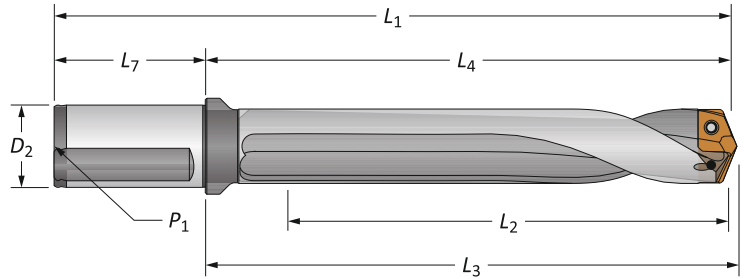


## GEN3SYS XT Standard Drill Insert Holders

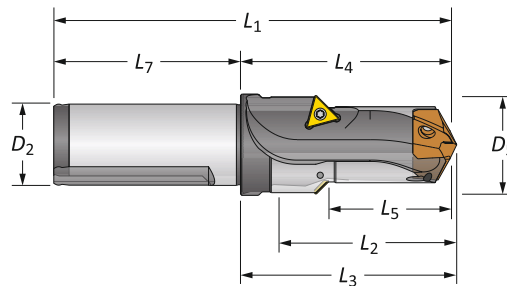
32 Series | Diameter Range: 1.2598" - 1.3780" (32.00mm - 35.00mm)



### Straight and Helical

Flute	Length	Body				Shank				Flat	Part No.
		L <sub>2</sub>	L <sub>4</sub>	L <sub>3</sub>	L <sub>1</sub>	L <sub>7</sub>	D <sub>2</sub>	P <sub>1</sub>			
Straight	3xD	4-9/64	6-7/32	6-23/64	8-29/32	2-11/16	1-1/2	1/4	YES	60332S-150F	
	5xD	6-57/64	8-31/32	9-7/64	11-21/32	2-11/16	1-1/2	1/4	YES	60532S-150F	
	7xD	9-41/64	11-23/32	11-55/64	14-13/32	2-11/16	1-1/2	1/4	YES	60732S-150F	
Helical	Stub	1-1/2	3-37/64	3-45/64	6-1/4	2-11/16	1-1/2	1/4	YES	60132H-150F	
	3xD	4-9/64	6-7/32	6-23/64	8-29/32	2-11/16	1-1/2	1/4	YES	60332H-150F	
	3xD	4-9/64	6-7/32	6-23/64	8-29/32	2-11/16	1-1/2	1/4	NO	60332H-150C	
	5xD	6-57/64	8-31/32	9-7/64	11-21/32	2-11/16	1-1/2	1/4	YES	60532H-150F	
	5xD	6-57/64	8-31/32	9-7/64	11-21/32	2-11/16	1-1/2	1/4	NO	60532H-150C	
	7xD	9-41/64	11-23/32	11-55/64	14-13/32	2-11/16	1-1/2	1/4	YES	60732H-150F	
	7xD	9-41/64	11-23/32	11-55/64	14-13/32	2-11/16	1-1/2	1/4	NO	60732H-150C	
Straight	3xD	105.0	150.7	154.3	220.7	70.0	40.0	1/4*	YES	60332S-40FM	
	5xD	175.0	220.7	224.3	290.7	70.0	40.0	1/4*	YES	60532S-40FM	
	7xD	245.0	290.7	294.3	360.7	70.0	40.0	1/4*	YES	60732S-40FM	
	Stub	38.0	90.7	94.2	160.7	70.0	40.0	1/4*	YES	60132H-40FM	
	3xD	105.0	150.7	154.3	220.7	70.0	40.0	1/4*	YES	60332H-40FM	
	3xD	105.0	150.7	154.3	220.7	70.0	40.0	1/4*	NO	60332H-40CM	
	5xD	175.0	220.7	224.3	290.7	70.0	40.0	1/4*	YES	60532H-40FM	
	5xD	175.0	220.7	224.3	290.7	70.0	40.0	1/4*	NO	60532H-40CM	
	7xD	245.0	290.7	294.3	360.7	70.0	40.0	1/4*	YES	60732H-40FM	
	7xD	245.0	290.7	294.3	360.7	70.0	40.0	1/4*	NO	60732H-40CM	

\*Thread to BSP and ISO 7-1



### Drill / Chamfer

Step	Body				Shank			Part No.	Chamfer Insert
	D <sub>5</sub>	L <sub>5</sub>	L <sub>2</sub>	L <sub>4</sub>	L <sub>3</sub>	L <sub>1</sub>	L <sub>7</sub>		
1-37/64	1-57/64	2-29/64	3-37/64	3-23/32	6-1/4	2-11/16	1-1/2	60132C45-150F	TCMT-16T304
40.1	48.0	62.4	90.7	94.2	160.7	70.0	40.0	60132C45-40FM	TCMT-16T304

### Connection Accessories

Insert Screws	Nylon Locking Screws	Insert Driver	Preset Torque Hand Driver	Replacement Tips	Admissible Tightening Torque*
7495-IP15-1	7495N-IP15-1	8IP-15	8IP-15TL	8IP-15B	61.0 in-lbs (690 N-cm)

\*Tightening torques are calculated with a friction coefficient of  $\mu = 0.14$  and develop 90% of ultimate yield strength

Chamfer inserts sold separately in multiples of 10 | Screws sold in multiples of 10

ⓘ = Imperial (in)  
Ⓜ = Metric (mm)