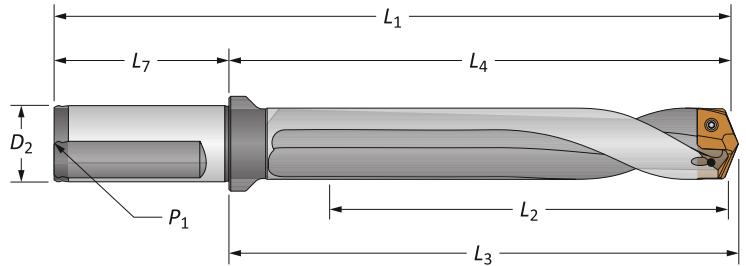


GEN3SYS XT Standard Drill Insert Holders

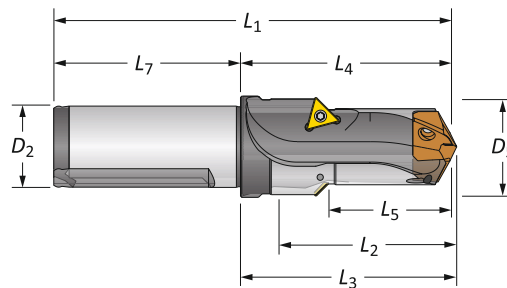
26 Series | Diameter Range: 1.0236" - 1.1416" (26.00mm - 28.99mm)



Straight and Helical

Flute	Length	Body				Shank				Flat	Part No.
		L ₂	L ₄	L ₃	L ₁	L ₇	D ₂	P ₁			
Straight	3xD	3-27/64	5-1/16	5-11/64	7-11/32	2-9/32	1-1/4	1/8	YES	60326S-125F	
	5xD	5-45/64	7-11/32	7-29/64	9-5/8	2-9/32	1-1/4	1/8	YES	60526S-125F	
	7xD	7-63/64	9-5/8	9-47/64	11-29/32	2-9/32	1-1/4	1/8	YES	60726S-125F	
Helical	Stub	1-1/4	2-7/8	2-63/64	5-5/32	2-9/32	1-1/4	1/8	YES	60126H-125F	
	3xD	3-27/64	5-1/16	5-11/64	7-11/32	2-9/32	1-1/4	1/8	YES	60326H-125F	
	3xD	3-27/64	5-1/16	5-11/64	7-11/32	2-9/32	1-1/4	1/8	NO	60326H-125C	
	5xD	5-45/64	7-11/32	7-29/64	9-5/8	2-9/32	1-1/4	1/8	YES	60526H-125F	
	5xD	5-45/64	7-11/32	7-29/64	9-5/8	2-9/32	1-1/4	1/8	NO	60526H-125C	
	7xD	7-63/64	9-5/8	9-47/64	11-29/32	2-9/32	1-1/4	1/8	YES	60726H-125F	
	7xD	7-63/64	9-5/8	9-47/64	11-29/32	2-9/32	1-1/4	1/8	NO	60726H-125C	
Straight	3xD	87.0	128.6	131.4	188.6	60.0	32.0	1/8*	YES	60326S-32FM	
	5xD	145.0	186.5	189.4	246.5	60.0	32.0	1/8*	YES	60526S-32FM	
	7xD	202.9	244.5	247.4	304.5	60.0	32.0	1/8*	YES	60726S-32FM	
	Stub	32.0	72.9	75.7	132.9	60.0	32.0	1/8*	YES	60126H-32FM	
	3xD	87.0	128.6	131.4	188.6	60.0	32.0	1/8*	YES	60326H-32FM	
	3xD	87.0	128.6	131.4	188.6	60.0	32.0	1/8*	NO	60326H-32CM	
	5xD	145.0	186.5	189.4	246.5	60.0	32.0	1/8*	YES	60526H-32FM	
	5xD	145.0	186.5	189.4	246.5	60.0	32.0	1/8*	NO	60526H-32CM	
	7xD	202.9	244.5	247.4	304.5	60.0	32.0	1/8*	YES	60726H-32FM	
	7xD	202.9	244.5	247.4	304.5	60.0	32.0	1/8*	NO	60726H-32CM	

*Thread to BSP and ISO 7-1



Drill / Chamfer

Step	Body				Shank			Part No.	Chamfer Insert
	D ₅	L ₅	L ₂	L ₄	L ₃	L ₁	L ₇		
1-11/32	1-17/32	2-3/64	2-7/8	2-63/64	5-5/32	2-9/32	1-1/4	60126C45-125F	TCMT-110204
34.0	39.0	52.1	72.9	75.7	132.9	60.0	32.0	60126C45-32FM	TCMT-110204

Connection Accessories

Insert Screws	Nylon Locking Screws	Insert Driver	Preset Torque Hand Driver	Replacement Tips	Admissible Tightening Torque*
7495-IP15-1	7495N-IP15-1	8IP-15	8IP-15TL	8IP-15B	61.0 in-lbs (690 N-cm)

*Tightening torques are calculated with a friction coefficient of $\mu = 0.14$ and develop 90% of ultimate yield strength

Chamfer inserts sold separately in multiples of 10 | Screws sold in multiples of 10

ⓘ = Imperial (in)
Ⓜ = Metric (mm)