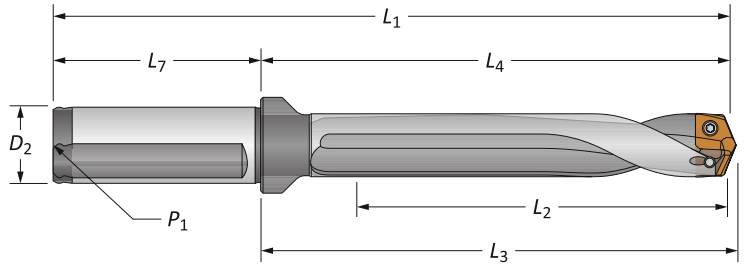





GEN3SYS XT Standard Drill Insert Holders

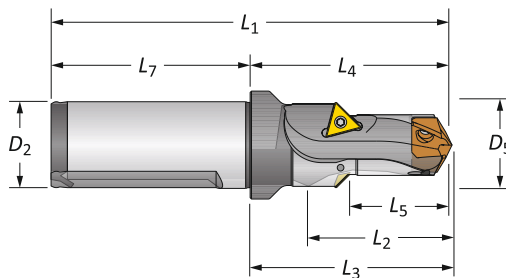
22 Series | Diameter Range: 0.8661" - 0.9448" (22.00mm - 23.99mm)






Straight and Helical

Flute	Length	Body				Shank				Flat	Part No.
		L ₂	L ₄	L ₃	L ₁	L ₇	D ₂	P ₁			
	3xD	2-53/64	4-9/64	4-17/64	6-27/64	2-9/32	1	1/8	YES	60322S-100F	
	5xD	4-23/32	6-1/32	6-5/32	8-5/16	2-9/32	1	1/8	YES	60522S-100F	
	7xD	6-39/64	7-59/64	8-3/64	10-13/64	2-9/32	1	1/8	YES	60722S-100F	
	Stub	1-1/16	2-23/64	2-31/64	4-41/64	2-9/32	1	1/8	YES	60122H-100F	
	3xD	2-53/64	4-9/64	4-17/64	6-27/64	2-9/32	1	1/8	YES	60322H-100F	
	3xD	2-53/64	4-9/64	4-17/64	6-27/64	2-9/32	1	1/8	NO	60322H-100C	
	5xD	4-23/32	6-1/32	6-5/32	8-5/16	2-9/32	1	1/8	YES	60522H-100F	
	5xD	4-23/32	6-1/32	6-5/32	8-5/16	2-9/32	1	1/8	NO	60522H-100C	
	7xD	6-39/64	7-59/64	8-3/64	10-13/64	2-9/32	1	1/8	YES	60722H-100F	
	7xD	6-39/64	7-59/64	8-3/64	10-13/64	2-9/32	1	1/8	NO	60722H-100C	
		3xD	72.0	105.1	108.3	161.1	56.0	25.0	1/8*	YES	60322S-25FM
5xD		120.0	153.2	156.2	209.2	56.0	25.0	1/8*	YES	60522S-25FM	
7xD		167.9	201.2	204.2	257.2	56.0	25.0	1/8*	YES	60722S-25FM	
Stub		27.0	60.1	63.0	116.1	56.0	25.0	1/8*	YES	60122H-25FM	
3xD		72.0	105.1	108.3	161.1	56.0	25.0	1/8*	YES	60322H-25FM	
3xD		72.0	105.1	108.3	161.1	56.0	25.0	1/8*	NO	60322H-25CM	
5xD		120.0	153.2	156.2	209.2	56.0	25.0	1/8*	YES	60522H-25FM	
5xD		120.0	153.2	156.2	209.2	56.0	25.0	1/8*	NO	60522H-25CM	
7xD		167.9	201.2	204.2	257.2	56.0	25.0	1/8*	YES	60722H-25FM	
7xD		167.9	201.2	204.2	257.2	56.0	25.0	1/8*	NO	60722H-25CM	




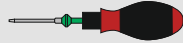

*Thread to BSP and ISO 7-1



Drill / Chamfer

Step	Body				Shank			Part No.		Chamfer Insert
	D ₅	L ₅	L ₂	L ₄	L ₃	L ₁	L ₇			
	1-9/64	1-19/64	1-19/32	2-23/64	2-31/64	4-41/64	2-9/32	1	60122C45-100F	TCMT-110204
	29.0	33.0	40.5	60.0	63.0	116.0	56.0	25.0	60122C45-25FM	TCMT-110204

Connection Accessories

					Admissible Tightening Torque*
739-IP9-1	739N-IP9-1	8IP-9	8IP-9TL	8IP-9B	27.0 in-lbs (305 N-cm)

*Tightening torques are calculated with a friction coefficient of $\mu = 0.14$ and develop 90% of ultimate yield strength

Chamfer inserts sold separately in multiples of 10 | Screws sold in multiples of 10

 = Imperial (in)
 = Metric (mm)