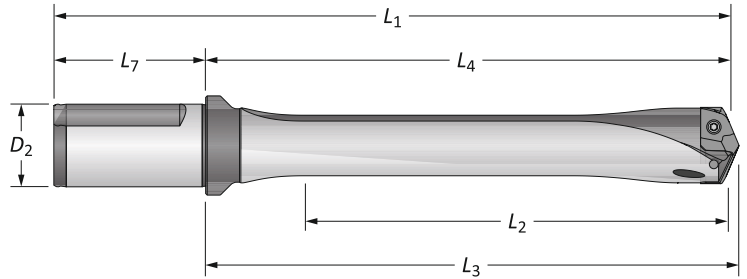







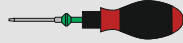

## GEN3SYS XT Pro Drill Insert Holders

32 Series | Diameter Range: 1.2598" - 1.3780" (32.00mm - 35.00mm)



Flute	Body					Shank			Part No.
	Length	L <sub>2</sub>	L <sub>4</sub>	L <sub>3</sub>	L <sub>1</sub>	L <sub>7</sub>	D <sub>2</sub>	Flat	
i Straight 	3xD	4-9/64	6-7/32	6-23/64	8-29/32	2-11/16	1-1/2	YES	HXT0332S-150F
	3xD	4-9/64	6-7/32	6-23/64	8-29/32	2-11/16	1-1/2	NO	HXT0332S-150C
	5xD	6-57/64	8-31/32	9-7/64	11-21/32	2-11/16	1-1/2	YES	HXT0532S-150F
	5xD	6-57/64	8-31/32	9-7/64	11-21/32	2-11/16	1-1/2	NO	HXT0532S-150C
	7xD	9-41/64	11-23/32	11-55/64	14-13/32	2-11/16	1-1/2	YES	HXT0732S-150F
	7xD	9-41/64	11-23/32	11-55/64	14-13/32	2-11/16	1-1/2	NO	HXT0732S-150C
	10xD	13-25/32	15-55/64	16	18-35/64	2-11/16	1-1/2	YES	HXT1032S-150F
10xD	13-25/32	15-55/64	16	18-35/64	2-11/16	1-1/2	NO	HXT1032S-150C	
ii Straight 	3xD	105.0	150.7	154.3	210.7	60.0	32.0	YES	HXT0332S-32FM
	3xD	105.0	150.7	154.3	210.7	60.0	32.0	NO	HXT0332S-32CM
	5xD	175.0	220.7	224.3	280.7	60.0	32.0	YES	HXT0532S-32FM
	5xD	175.0	220.7	224.3	280.7	60.0	32.0	NO	HXT0532S-32CM
	7xD	245.0	290.7	294.3	350.7	60.0	32.0	YES	HXT0732S-32FM
	7xD	245.0	290.7	294.3	350.7	60.0	32.0	NO	HXT0732S-32CM
	10xD	350.0	395.7	399.3	455.7	60.0	32.0	YES	HXT1032S-32FM
	10xD	350.0	395.7	399.3	455.7	60.0	32.0	NO	HXT1032S-32CM

### Connection Accessories

					<b>Admissible Tightening Torque*</b>
7495-IP15-1	7495N-IP15-1	8IP-15	8IP-15TL	8IP-15B	61.0 in-lbs (690 N-cm)

\*Tightening torques are calculated with a friction coefficient of  $\mu = 0.14$  and develop 90% of ultimate yield strength

**WARNING** Refer to Speed and Feed charts for recommended adjustments to speeds and feeds. Refer to page A20: 86 for deep hole drilling guidelines in this section of the catalog. Visit [www.alliedmachine.com/DeepHoleGuidelines](http://www.alliedmachine.com/DeepHoleGuidelines) for the most up-to-date information and procedures. Factory technical assistance is available for your specific applications through our Application Engineering Team.

i = Imperial (in)  
ii = Metric (mm)

Screws sold in multiples of 10