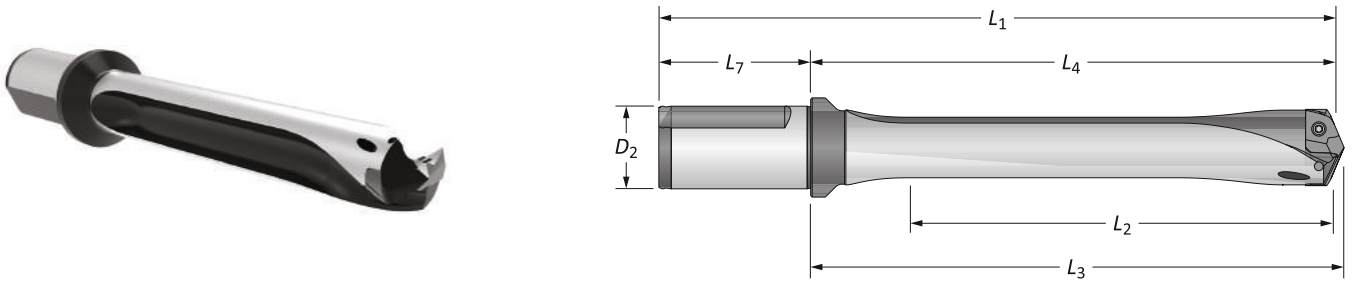







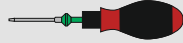

## GEN3SYS XT Pro Drill Insert Holders

29 Series | Diameter Range: 1.1417" - 1.2597" (29.00mm - 31.99mm)



Flute	Body					Shank			Part No.
	Length	L <sub>2</sub>	L <sub>4</sub>	L <sub>3</sub>	L <sub>1</sub>	L <sub>7</sub>	D <sub>2</sub>	Flat	
i Straight 	3xD	3-25/32	5-3/8	5-1/2	7-21/32	2-9/32	1-1/4	YES	HXT0329S-125F
	3xD	3-25/32	5-3/8	5-1/2	7-21/32	2-9/32	1-1/4	NO	HXT0329S-125C
	5xD	6-19/64	7-29/32	8-1/64	10-3/16	2-9/32	1-1/4	YES	HXT0529S-125F
	5xD	6-19/64	7-29/32	8-1/64	10-3/16	2-9/32	1-1/4	NO	HXT0529S-125C
	7xD	8-13/16	10-27/64	10-17/64	12-45/64	2-9/32	1-1/4	YES	HXT0729S-125F
	7xD	8-13/16	10-27/64	10-17/64	12-45/64	2-9/32	1-1/4	NO	HXT0729S-125C
	10xD	12-19/32	14-3/16	14-5/16	16-15/32	2-9/32	1-1/4	YES	HXT1029S-125F
10xD	12-19/32	14-3/16	14-5/16	16-15/32	2-9/32	1-1/4	NO	HXT1029S-125C	
ii Straight 	3xD	96.0	136.5	139.7	196.5	60.0	32.0	YES	HXT0329S-32FM
	3xD	96.0	136.5	139.7	196.5	60.0	32.0	NO	HXT0329S-32CM
	5xD	160.0	200.8	203.7	260.8	60.0	32.0	YES	HXT0529S-32FM
	5xD	160.0	200.8	203.7	260.8	60.0	32.0	NO	HXT0529S-32CM
	7xD	223.9	264.7	267.6	324.7	60.0	32.0	YES	HXT0729S-32FM
	7xD	223.9	264.7	267.6	324.7	60.0	32.0	NO	HXT0729S-32CM
	10xD	319.9	360.4	363.6	420.4	60.0	32.0	YES	HXT1029S-32FM
	10xD	319.9	360.4	363.6	420.4	60.0	32.0	NO	HXT1029S-32CM

### Connection Accessories

					<b>Admissible Tightening Torque*</b>
7495-IP15-1	7495N-IP15-1	8IP-15	8IP-15TL	8IP-15B	61.0 in-lbs (690 N-cm)

\*Tightening torques are calculated with a friction coefficient of  $\mu = 0.14$  and develop 90% of ultimate yield strength

**WARNING** Refer to Speed and Feed charts for recommended adjustments to speeds and feeds. Refer to page A20: 86 for deep hole drilling guidelines in this section of the catalog. Visit [www.alliedmachine.com/DeepHoleGuidelines](http://www.alliedmachine.com/DeepHoleGuidelines) for the most up-to-date information and procedures. Factory technical assistance is available for your specific applications through our Application Engineering Team.

i = Imperial (in)  
 ii = Metric (mm)

Screws sold in multiples of 10