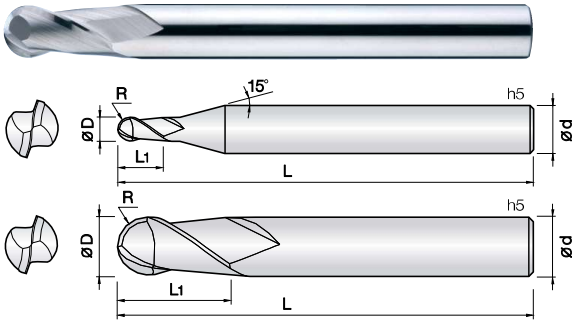


2MBE 2 Flutes Ball End Mills

2날 범용 볼 엔드밀



- 일반강, 아크릴, ABS, 목업, 알루미늄 등 비철, 비금속 피삭재 가공
- 균일한 런아웃 공차관리로 떨림을 최소화하였습니다.
- 날부 인선의 조도가 뛰어나 피삭재의 면조도가 우수합니다.
- 미립자 초경합금을 채택하여 내마모성이 좋습니다.
- **Endmills for Mild steel, Acryl, A.B.S, Aluminum, non-ferrous and non-metallic materials.**
- Minimize chattering by even run-out and tolerance control.
- Very nice work surface finish.
- Excellent wear resistance by applying fine WC grade.

2
WC
미립자
R
±0,005
R
±0,01
30°
Helix Angle

0.05 ~ 2.5R 3 ~ 6R

D Size	D Tolerance
Ø0.1 ~ 0.15	+0 ~ -0.005mm
Ø0.2 ~ 5	+0 ~ -0.01mm
Ø6 ~ 12	-0.005 ~ -0.015mm

단위 : mm

Order Number	날경 Diameter R x D	날장 Length of cut L1	전장 Overall Length L	샙크 Dia d	비고						
2MBE 001 002 S03	0.05R X 0.1	0.2	38	3							
2MBE 0015 003 S03	0.075R X 0.15	0.3	38	3							
2MBE 002 004 S03	0.1R X 0.2	0.4	38	3							
2MBE 003 006 S03	0.15R X 0.3	0.6	38	3							
2MBE 004 008 S03	0.2R X 0.4	0.8	38	3							
2MBE 005 010 S03	0.25R X 0.5	1	38	3							
2MBE 006 012 S03	0.3R X 0.6	1.2	38	3							
2MBE 007 014 S03	0.35R X 0.7	1.4	38	3							
2MBE 008 016 S03	0.4R X 0.8	1.6	38	3							
2MBE 009 018 S03	0.45R X 0.9	1.8	38	3							
2MBE 010 025 S03	0.5R X 1	2.5	50	3							
2MBE 010 025 S06	0.5R X 1	2.5	50	6							
2MBE 010 025 100	0.5R X 1	2.5	100	6							
2MBE 011 025 S03	0.55R X 1.1	2.5	50	3							
2MBE 012 030 S03	0.6R X 1.2	3	50	3							
2MBE 015 040 S03	0.75R X 1.5	4	50	3							
2MBE 015 040 100	0.75R X 1.5	4	100	6							
2MBE 020 050 S03	1R X 2	5	50	3							
2MBE 020 050 S06	1R X 2	5	50	6							
2MBE 020 050 100	1R X 2	5	100	6							
2MBE 025 060 S03	1.25R X 2.5	6	50	3							
2MBE 025 060 100	1.25R X 2.5	6	100	6							
2MBE 030 080 S03	1.5R X 3	8	60	3							
2MBE 030 080 S06	1.5R X 3	8	60	6							
2MBE 030 080 100	1.5R X 3	8	100	6							
2MBE 035 080 S06	1.75R X 3.5	8	65	6							
2MBE 040 080 S06	2R X 4	8	65	6							
2MBE 040 080 120	2R X 4	8	120	6							
2MBE 050 120 S06	2.5R X 5	12	75	6							
2MBE 060 120 080	3R X 6	12	80	6							
2MBE 060 120 100	3RX 6	12	100	6							
2MBE 080 140 090	4R X 8	14	90	8							
2MBE 080 140 110	4RX 8	14	110	8							
2MBE 100 180 100	5R X 10	18	100	10							
2MBE 100 180 120	5RX 10	18	120	10							
2MBE 120 220 110	6R X 12	22	110	12							
2MBE 120 220 130	6RX 12	22	130	12							

FOR A.B.S