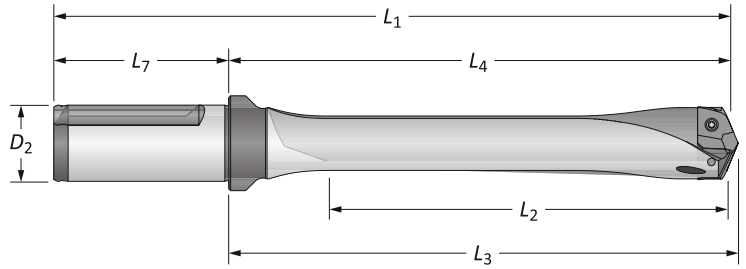







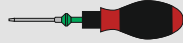

GEN3SYS XT Pro Drill Insert Holders

24 Series | Diameter Range: 0.9449" - 1.0235" (24.00mm - 25.99mm)



Flute	Body					Shank			Part No.
	Length	L ₂	L ₄	L ₃	L ₁	L ₇	D ₂	Flat	
i Straight 	3xD	3-1/16	4-31/64	4-19/32	6-49/64	2-9/32	1	YES	HXT0324S-100F
	3xD	3-1/16	4-31/64	4-19/32	6-49/64	2-9/32	1	NO	HXT0324S-100C
	5xD	5-7/64	6-17/32	6-41/64	8-13/16	2-9/32	1	YES	HXT0524S-100F
	5xD	5-7/64	6-17/32	6-41/64	8-13/16	2-9/32	1	NO	HXT0524S-100C
	7xD	7-5/32	8-37/64	8-11/16	10-55/64	2-9/32	1	YES	HXT0724S-100F
	7xD	7-5/32	8-37/64	8-11/16	10-55/64	2-9/32	1	NO	HXT0724S-100C
	10xD	10-15/64	11-41/64	11-49/64	13-59/64	2-9/32	1	YES	HXT1024S-100F
10xD	10-15/64	11-41/64	11-49/64	13-59/64	2-9/32	1	NO	HXT1024S-100C	
ii Straight 	3xD	78.0	113.9	116.8	169.9	56.0	25.0	YES	HXT0324S-25FM
	3xD	78.0	113.9	116.8	169.9	56.0	25.0	NO	HXT0324S-25CM
	5xD	130.0	165.9	168.7	221.9	56.0	25.0	YES	HXT0524S-25FM
	5xD	130.0	165.9	168.7	221.9	56.0	25.0	NO	HXT0524S-25CM
	7xD	181.9	217.9	220.7	273.9	56.0	25.0	YES	HXT0724S-25FM
	7xD	181.9	217.9	220.7	273.9	56.0	25.0	NO	HXT0724S-25CM
	10xD	259.9	295.7	298.7	351.7	56.0	25.0	YES	HXT1024S-25FM
	10xD	259.9	295.7	298.7	351.7	56.0	25.0	NO	HXT1024S-25CM

Connection Accessories

					Admissible Tightening Torque* 27.0 in-lbs (305 N-cm)
739-IP9-1	739N-IP9-1	8IP-9	8IP-9TL	8IP-9B	

*Tightening torques are calculated with a friction coefficient of $\mu = 0.14$ and develop 90% of ultimate yield strength

WARNING Refer to Speed and Feed charts for recommended adjustments to speeds and feeds. Refer to page A20: 86 for deep hole drilling guidelines in this section of the catalog. Visit www.alliedmachine.com/DeepHoleGuidelines for the most up-to-date information and procedures. Factory technical assistance is available for your specific applications through our Application Engineering Team.

i = Imperial (in)
 ii = Metric (mm)

Screws sold in multiples of 10