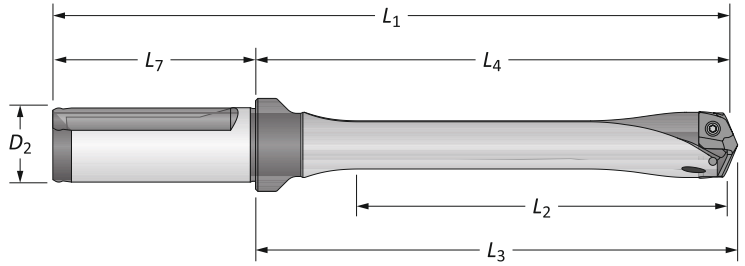







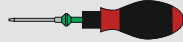

## GEN3SYS XT Pro Drill Insert Holders

18 Series | Diameter Range: 0.7087" - 0.7873" (18.00mm - 19.99mm)



Flute	Body					Shank			Part No.
	Length	L <sub>2</sub>	L <sub>4</sub>	L <sub>3</sub>	L <sub>1</sub>	L <sub>7</sub>	D <sub>2</sub>	Flat	
i Straight 	3xD	2-23/64	3-45/64	3-13/16	5-63/64	2-9/32	1	YES	HXT0318S-100F
	3xD	2-23/64	3-45/64	3-13/16	5-63/64	2-9/32	1	NO	HXT0318S-100C
	5xD	3-15/16	5-17/64	5-25/64	7-35/64	2-9/32	1	YES	HXT0518S-100F
	5xD	3-15/16	5-17/64	5-25/64	7-35/64	2-9/32	1	NO	HXT0518S-100C
	7xD	5-33/64	6-27/32	6-61/64	9-1/8	2-9/32	1	YES	HXT0718S-100F
	7xD	5-33/64	6-27/32	6-61/64	9-1/8	2-9/32	1	NO	HXT0718S-100C
	10xD	7-7/8	9-7/32	9-5/16	11-31/64	2-9/32	1	YES	HXT1018S-100F
10xD	7-7/8	9-7/32	9-5/16	11-31/64	2-9/32	1	NO	HXT1018S-100C	
ii Straight 	3xD	60.0	94.0	96.8	150.0	56.0	25.0	YES	HXT0318S-25FM
	3xD	60.0	94.0	96.8	150.0	56.0	25.0	NO	HXT0318S-25CM
	5xD	100.0	133.7	136.8	189.7	56.0	25.0	YES	HXT0518S-25FM
	5xD	100.0	133.7	136.8	189.7	56.0	25.0	NO	HXT0518S-25CM
	7xD	140.0	173.4	176.8	229.4	56.0	25.0	YES	HXT0718S-25FM
	7xD	140.0	173.4	176.8	229.4	56.0	25.0	NO	HXT0718S-25CM
	10xD	199.9	234.1	236.7	290.1	56.0	25.0	YES	HXT1018S-25FM
	10xD	199.9	234.1	236.7	290.1	56.0	25.0	NO	HXT1018S-25CM

### Connection Accessories

					<b>Admissible Tightening Torque*</b>
7375-IP9-1	7375N-IP9-1	8IP-9	8IP-9TL	8IP-9B	27.0 in-lbs (305 N-cm)

\*Tightening torques are calculated with a friction coefficient of  $\mu = 0.14$  and develop 90% of ultimate yield strength

**WARNING** Refer to Speed and Feed charts for recommended adjustments to speeds and feeds. Refer to page A20: 86 for deep hole drilling guidelines in this section of the catalog. Visit [www.alliedmachine.com/DeepHoleGuidelines](http://www.alliedmachine.com/DeepHoleGuidelines) for the most up-to-date information and procedures. Factory technical assistance is available for your specific applications through our Application Engineering Team.

i = Imperial (in)  
ii = Metric (mm)

Screws sold in multiples of 10