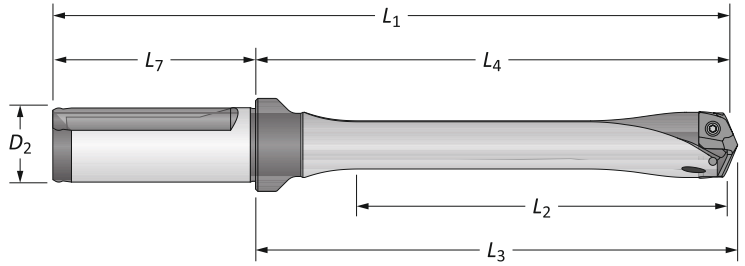











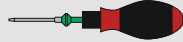

## GEN3SYS XT Pro Drill Insert Holders

17 Series | Diameter Range: 0.6693" - 0.7086" (17.00mm - 17.99mm)




Flute	Body					Shank			Part No.
	Length	L <sub>2</sub>	L <sub>4</sub>	L <sub>3</sub>	L <sub>1</sub>	L <sub>7</sub>	D <sub>2</sub>	Flat	
i Straight 	3xD	2-1/8	3-19/64	3-27/64	5-21/64	2-1/32	3/4	YES	HXT0317S-075F
	3xD	2-1/8	3-19/64	3-27/64	5-21/64	2-1/32	3/4	NO	HXT0317S-075C
	5xD	3-35/64	4-23/32	4-27/32	6-3/4	2-1/32	3/4	YES	HXT0517S-075F
	5xD	3-35/64	4-23/32	4-27/32	6-3/4	2-1/32	3/4	NO	HXT0517S-075C
	7xD	4-61/64	6-9/64	6-1/4	8-11/64	2-1/32	3/4	YES	HXT0717S-075F
	7xD	4-61/64	6-9/64	6-1/4	8-11/64	2-1/32	3/4	NO	HXT0717S-075C
	10xD	7-5/64	8-17/64	8-3/8	10-19/64	2-1/32	3/4	YES	 HXT1017S-075F
10xD	7-5/64	8-17/64	8-3/8	10-19/64	2-1/32	3/4	NO	 HXT1017S-075C	
ii Straight 	3xD	54.0	83.8	86.9	133.8	50.0	20.0	YES	HXT0317S-20FM
	3xD	54.0	83.8	86.9	133.8	50.0	20.0	NO	HXT0317S-20CM
	5xD	90.0	119.8	122.9	169.8	50.0	20.0	YES	HXT0517S-20FM
	5xD	90.0	119.8	122.9	169.8	50.0	20.0	NO	HXT0517S-20CM
	7xD	125.8	156.0	158.9	206.0	50.0	20.0	YES	HXT0717S-20FM
	7xD	125.8	156.0	158.9	206.0	50.0	20.0	NO	HXT0717S-20CM
	10xD	179.8	209.9	212.8	259.9	50.0	20.0	YES	 HXT1017S-20FM
	10xD	179.8	209.9	212.8	259.9	50.0	20.0	NO	 HXT1017S-20CM

### Connection Accessories

					<b>Admissible Tightening Torque*</b>
72567-IP8-1	72567N-IP8-1	8IP-8	8IP-8TL	8IP-8B	15.5 in-lbs (175 N-cm)

\*Tightening torques are calculated with a friction coefficient of  $\mu = 0.14$  and develop 90% of ultimate yield strength

 **WARNING** Refer to Speed and Feed charts for recommended adjustments to speeds and feeds. Refer to page A20: 86 for deep hole drilling guidelines in this section of the catalog. Visit [www.alliedmachine.com/DeepHoleGuidelines](http://www.alliedmachine.com/DeepHoleGuidelines) for the most up-to-date information and procedures. Factory technical assistance is available for your specific applications through our Application Engineering Team.

i = Imperial (in)  
ii = Metric (mm)

Screws sold in multiples of 10