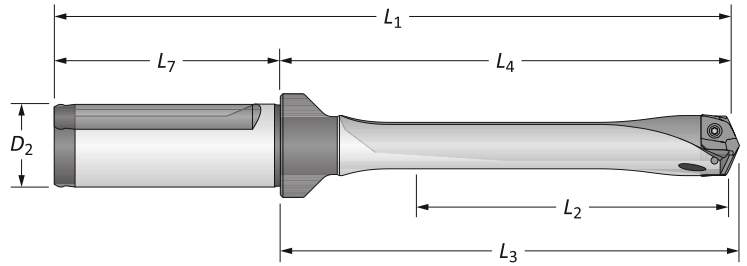


GEN3SYS XT Pro Drill Insert Holders

15 Series | Diameter Range: 0.5906" - 0.6298" (15.00mm - 15.99mm)



Flute	Body					Shank			Part No.
	Length	L ₂	L ₄	L ₃	L ₁	L ₇	D ₂	Flat	
i Straight 	3xD	1-57/64	2-61/64	3-3/64	4-63/64	2-1/32	3/4	YES	HXT0315S-075F
	3xD	1-57/64	2-61/64	3-3/64	4-63/64	2-1/32	3/4	NO	HXT0315S-075C
	5xD	3-9/64	4-13/64	4-5/16	6-15/64	2-1/32	3/4	YES	HXT0515S-075F
	5xD	3-9/64	4-13/64	4-5/16	6-15/64	2-1/32	3/4	NO	HXT0515S-075C
	7xD	4-13/32	5-15/32	5-37/64	7-1/2	2-1/32	3/4	YES	HXT0715S-075F
	7xD	4-13/32	5-15/32	5-37/64	7-1/2	2-1/32	3/4	NO	HXT0715S-075C
	10xD	6-19/64	7-23/64	7-29/64	9-25/64	2-1/32	3/4	YES	HXT1015S-075F
10xD	6-19/64	7-23/64	7-29/64	9-25/64	2-1/32	3/4	NO	HXT1015S-075C	
ii Straight 	3xD	48.0	75.0	77.5	125.0	50.0	20.0	YES	HXT0315S-20FM
	3xD	48.0	75.0	77.5	125.0	50.0	20.0	NO	HXT0315S-20CM
	5xD	79.8	106.8	109.5	156.8	50.0	20.0	YES	HXT0515S-20FM
	5xD	79.8	106.8	109.5	156.8	50.0	20.0	NO	HXT0515S-20CM
	7xD	111.9	138.9	141.5	188.9	50.0	20.0	YES	HXT0715S-20FM
	7xD	111.9	138.9	141.5	188.9	50.0	20.0	NO	HXT0715S-20CM
	10xD	159.9	186.9	189.5	236.9	50.0	20.0	YES	HXT1015S-20FM
	10xD	159.9	186.9	189.5	236.9	50.0	20.0	NO	HXT1015S-20CM

Connection Accessories

					Admissible Tightening Torque*
7247-IP7-1	7247N-IP7-1	8IP-7	8IP-7TL	8IP-7B	7.4 in-lbs (84 N-cm)

*Tightening torques are calculated with a friction coefficient of $\mu = 0.14$ and develop 90% of ultimate yield strength

WARNING Refer to Speed and Feed charts for recommended adjustments to speeds and feeds. Refer to page A20: 86 for deep hole drilling guidelines in this section of the catalog. Visit www.alliedmachine.com/DeepHoleGuidelines for the most up-to-date information and procedures. Factory technical assistance is available for your specific applications through our Application Engineering Team.

i = Imperial (in)
ii = Metric (mm)

Screws sold in multiples of 10