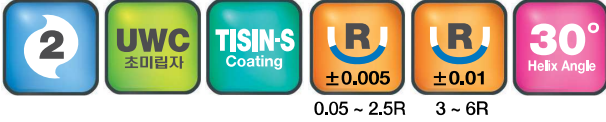


- 고정도강(HRc52~68), 프리하드강 계열의 고정밀가공 엔드밀
- 고품량 실리콘계 코팅(Si) 처리하여 내마모성이 우수합니다.
- 고정밀 공차 적용으로 초정밀 가공에 적합합니다.
- 짧은 전장을 채택하여 열박음척 사용이 용이합니다.
- 날부인선의 조도가 뛰어나 피삭재의 면조도가 우수합니다.
- 초미립자 초경합금(0.2 μ m)을 채택, 고속절삭시 뛰어난 성능을 발휘합니다.
- Endmills for pre-hardened and hardened steel (HRc52~68)
- Good wear resistance by high quality Si-based PVD coating.
- High precise edge tolerance.
- Short overall length for easy use with shrinking chuck
- Very nice work surface finish.
- Outstanding performance at high speed machining by ultra fine (0.2 μ m) WC grade.



D Size	D Tolerance
∅0.1 ~ 0.15	+0 ~ -0.005mm
∅0.2 ~ 5	+0 ~ -0.01mm
∅6 ~ 12	-0.005 ~ -0.015mm

단위 : mm

Order Number	날경 Diameter R x D	날장 Length of cut L1	전장 Overall Length L	샙크 Shank Dia d	비고	Order Number	날경 Diameter R x D	날장 Length of cut L1	전장 Overall Length L	샙크 Shank Dia d	비고
New 2JJSB 001 001 S04	0.05R X 0.1	0.1	38	4		2JJSB 120 120 060	6R X 12	12	60	12	
New 2JJSB 001 0015 S04	0.05R X 0.1	0.15	38	4		New 2JJSB 120 150 060	6R X 12	15	60	12	
New 2JJSB 0015 0015 S04	0.075R X 0.15	0.15	38	4							
New 2JJSB 0015 002 S04	0.075R X 0.15	0.2	38	4							
2JJSB 002 002 S04	0.1R X 0.2	0.2	38	4							
New 2JJSB 002 003 S04	0.1R X 0.2	0.3	38	4							
2JJSB 003 003 S04	0.15R X 0.3	0.3	38	4							
New 2JJSB 003 0045 S04	0.15R X 0.3	0.45	38	4							
2JJSB 004 004 S04	0.2R X 0.4	0.4	38	4							
New 2JJSB 004 006 S04	0.2R X 0.4	0.6	38	4							
2JJSB 005 005 S04	0.25R X 0.5	0.5	38	4							
New 2JJSB 005 0075 S04	0.25R X 0.5	0.75	38	4							
2JJSB 006 006 S04	0.3R X 0.6	0.6	38	4							
New 2JJSB 006 009 S04	0.3R X 0.6	0.9	38	4							
2JJSB 007 007 S04	0.35R X 0.7	0.7	38	4							
New 2JJSB 007 010 S04	0.35R X 0.7	1	38	4							
2JJSB 008 008 S04	0.4R X 0.8	0.8	38	4							
New 2JJSB 008 012 S04	0.4R X 0.8	1.2	38	4							
2JJSB 009 009 S04	0.45R X 0.9	0.9	38	4							
New 2JJSB 009 013 S04	0.45R X 0.9	1.3	38	4							
2JJSB 010 010 S04	0.5R X 1	1	40	4							
New 2JJSB 010 010 S06	0.5R X 1	1	40	6							
New 2JJSB 010 015 S04	0.5R X 1	1.5	40	4							
New 2JJSB 010 015 S06	0.5R X 1	1.5	40	6							
2JJSB 015 015 S04	0.75R X 1.5	1.5	40	4							
New 2JJSB 015 015 S06	0.75R X 1.5	1.5	40	6							
New 2JJSB 015 023 S04	0.75R X 1.5	2.3	40	4							
New 2JJSB 015 023 S06	0.75R X 1.5	2.3	40	6							
2JJSB 020 020 S04	1R X 2	2	45	4							
New 2JJSB 020 020 S06	1R X 2	2	45	6							
New 2JJSB 020 030 S04	1R X 2	3	45	4							
New 2JJSB 020 030 S06	1R X 2	3	45	6							
2JJSB 030 030 S04	1.5R X 3	3	45	4							
2JJSB 030 030 S06	1.5R X 3	3	45	6							
New 2JJSB 030 045 S04	1.5R X 3	4.5	45	4							
New 2JJSB 030 045 S06	1.5R X 3	4.5	45	6							
2JJSB 040 040 S04	2R X 4	4	45	4							
2JJSB 040 040 S06	2R X 4	4	45	6							
New 2JJSB 040 060 S04	2R X 4	6	45	4							
New 2JJSB 040 060 S06	2R X 4	6	45	6							
2JJSB 050 050 S06	2.5R X 5	5	50	6							
New 2JJSB 050 075 S06	2.5R X 5	7.5	50	6							
2JJSB 060 060 050	3R X 6	6	50	6							
New 2JJSB 060 080 055	3R X 6	8	55	6							
2JJSB 080 080 050	4R X 8	8	50	8							
New 2JJSB 080 110 060	4R X 8	11	60	8							
2JJSB 100 100 060	5R X 10	10	60	10							
New 2JJSB 100 130 060	5R X 10	13	60	10							