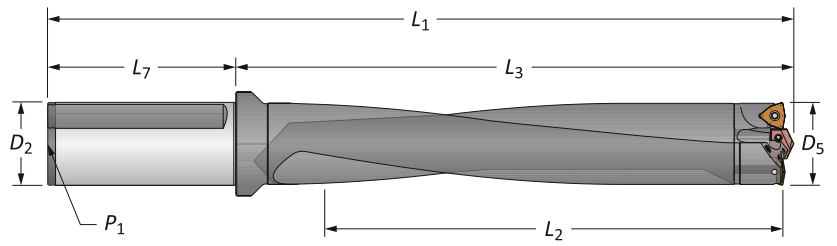




APX Drill Holders

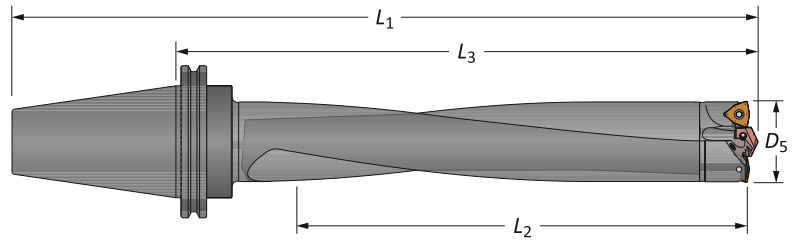
51 Series | Diameter Range: 2.0076" - 2.2438" (51.00mm - 56.99mm)



Straight Shank

	Length	D ₅	Body			Shank			Part No.
			L ₂	L ₃	L ₁	L ₇	D ₂	P ₁	
i	3xD	2.0076 - 2.2438	6-3/8	8-7/8	13-3/8	4-1/2	2	1/4	W5103H-200F
	5xD	2.0076 - 2.2438	11-1/8	13-3/8	17-7/8	4-1/2	2	1/4	W5105H-200F
	8xD	2.0076 - 2.2438	17-7/8	20-3/32	24-19/32	4-1/2	2	1/4	W5108H-200F
	10xD	2.0076 - 2.2438	22-3/8	24-19/32	29-3/32	4-1/2	2	1/4	W5110H-200F
m	3xD	51.00 - 56.99	161.8	225.5	305.5	80.0	50.0	1/4*	W5103H-50FM
	5xD	51.00 - 56.99	285.0	339.6	419.6	80.0	50.0	1/4*	W5105H-50FM
	8xD	51.00 - 56.99	455.9	510.5	590.5	80.0	50.0	1/4*	W5108H-50FM
	10xD	51.00 - 56.99	570.0	624.6	704.6	80.0	50.0	1/4*	W5110H-50FM



*Thread to BSP and ISO 7-1



CV50 Shank

	Length	D ₅		Body			Shank	Part No.
		inch	mm	L ₂	L ₃	L ₁		
i	3xD	2.0076 - 2.2438	51.00 - 56.99	6-3/8	9-47/64	13-47/64	CV50	W5103H-CV50
	5xD	2.0076 - 2.2438	51.00 - 56.99	11-1/4	14-7/32	18-7/32	CV50	W5105H-CV50
	8xD	2.0076 - 2.2438	51.00 - 56.99	17-7/8	20-61/64	24-61/64	CV50	W5108H-CV50
	10xD	2.0076 - 2.2438	51.00 - 56.99	22-3/8	25-7/16	29-7/16	CV50	W5110H-CV50

Connection Accessories

		Admissible Tightening Torque*
Mounting Screw	Mounting Screw Driver	
75020-IP20-1	8IP-20	60 in-lb (678 N-cm)

*Tightening torques are calculated with a friction coefficient of $\mu = 0.14$ and develop 90% of ultimate yield strength

WARNING Refer to Speed and Feed charts for recommended adjustments to speeds and feeds. Refer to page A50: 30 for deep hole drilling guidelines in this section of the catalog. Visit www.alliedmachine.com/DeepHoleGuidelines for the most up-to-date information and procedures. Factory technical assistance is available for your specific applications through our Application Engineering Team.

i = Imperial (in)
m = Metric (mm)

Mounting screws sold in multiples of 4