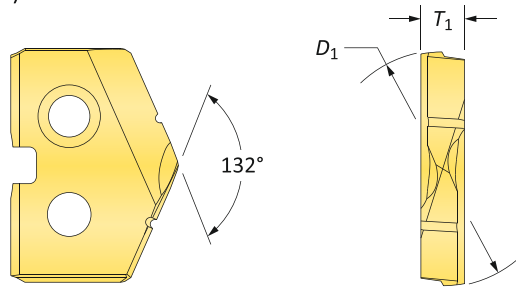





# Original T-A Drill Inserts

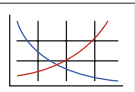
Y Series | HSS | Diameter Range: 0.374" - 0.436" (9.5mm - 11.07mm)



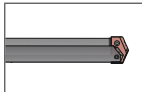
## HSS Inserts – Premium Cobalt

Fractional Equivalent	Insert			Part No.		
	$D_1$ inch	$D_1$ mm	$T_1$	 TiN	 TiAlN	 TiCN
-	0.3740	9.50	3/32	<b>18YT-9.5</b>	<b>18YA-9.5</b>	<b>18YN-9.5</b>
3/8	0.3750	9.53	3/32	<b>18YT-0012</b>	<b>18YA-0012</b>	<b>18YN-0012</b>
W	0.3860	9.80	3/32	<b>18YT-.386</b>	<b>18YA-.386</b>	<b>18YN-.386</b>
25/64	0.3906	9.92	3/32	<b>18YT-.390</b>	<b>18YA-.390</b>	<b>18YN-.390</b>
-	0.3937	10.00	3/32	<b>18YT-10</b>	<b>18YA-10</b>	<b>18YN-10</b>
-	0.4016	10.20	3/32	<b>18YT-10.2</b>	<b>18YA-10.2</b>	<b>18YN-10.2</b>
13/32	0.4063	10.32	3/32	<b>18YT-0013</b>	<b>18YA-0013</b>	<b>18YN-0013</b>
-	0.4134	10.50	3/32	<b>18YT-10.5</b>	<b>18YA-10.5</b>	<b>18YN-10.5</b>
27/64	0.4219	10.72	3/32	<b>18YT-.421</b>	<b>18YA-.421</b>	<b>18YN-.421</b>
-	0.4252	10.80	3/32	<b>18YT-10.8</b>	<b>18YA-10.8</b>	<b>18YN-10.8</b>
-	0.4331	11.00	3/32	<b>18YT-11</b>	<b>18YA-11</b>	<b>18YN-11</b>

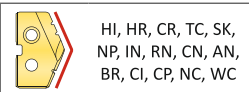
A30: 112 - 143



A30: 18 - 21



A30: 4 - 6



Inserts sold in quantities of 2

Coatings not listed above can be supplied as non-stocked standards. Process fees apply. →

<b>TiN = 18YT-XXXX</b>	<b>TiAlN = 18YA-XXXX</b>
<b>TiCN = 18YN-XXXX</b>	<b>AM200° = 18YH-XXXX</b>