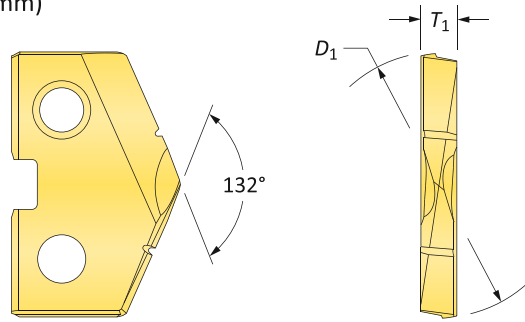





Original T-A Drill Inserts

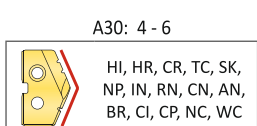
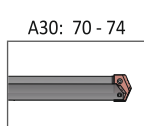
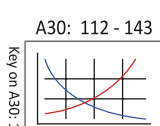
2 Series | HSS | Diameter Range: 0.961" - 1.380" (24.41mm - 35.05mm)



HSS Inserts – Premium Cobalt

Series	Fractional Equivalent	Insert			Part No.		
		D ₁ inch	D ₁ mm	T ₁	 TiN	 TiAlN	 TiCN
2	-	0.9646	24.50	3/16	182T-24.5	182A-24.5	182N-24.5
	31/32	0.9688	24.61	3/16	182T-0031	182A-0031	182N-0031
	-	0.9760	24.79	3/16	182T-.976	182A-.976	182N-.976
	63/64	0.9843	25.00	3/16	182T-25	182A-25	182N-25
	1	1.0000	25.40	3/16	182T-0100	182A-0100	182N-0100
	-	1.0039	25.50	3/16	182T-25.5	182A-25.5	182N-25.5
	1-1/64	1.0156	25.80	3/16	182T-1.015	182A-1.015	182N-1.015
	-	1.0236	26.00	3/16	182T-26	182A-26	182N-26
	1-1/32	1.0313	26.19	3/16	182T-0101	182A-0101	182N-0101
	-	1.0433	26.50	3/16	182T-26.5	182A-26.5	182N-26.5
	1-3/64	1.0469	26.59	3/16	182T-1.046	182A-1.046	182N-1.046
	1-1/16	1.0625	26.99	3/16	182T-0102	182A-0102	182N-0102
	-	1.0630	27.00	3/16	182T-27	182A-27	182N-27
	-	1.0827	27.50	3/16	182T-27.5	182A-27.5	182N-27.5
	1-3/32	1.0938	27.78	3/16	182T-0103	182A-0103	182N-0103
	-	1.1024	28.00	3/16	182T-28	182A-28	182N-28
	1-7/64	1.1094	28.18	3/16	182T-1.109	182A-1.109	182N-1.109
	-	1.1220	28.50	3/16	182T-28.5	182A-28.5	182N-28.5
	1-1/8	1.1250	28.58	3/16	182T-0104	182A-0104	182N-0104
	-	1.1417	29.00	3/16	182T-29	182A-29	182N-29
1-5/32	1.1563	29.37	3/16	182T-0105	182A-0105	182N-0105	
-	1.1614	29.50	3/16	182T-29.5	182A-29.5	182N-29.5	
-	1.1811	30.00	3/16	182T-30	182A-30	182N-30	
1-3/16	1.1875	30.16	3/16	182T-0106	182A-0106	182N-0106	
-	1.2008	30.50	3/16	182T-30.5	182A-30.5	182N-30.5	
1-7/32	1.2188	30.96	3/16	182T-0107	182A-0107	182N-0107	
-	1.2205	31.00	3/16	182T-31	182A-31	182N-31	
-	1.2260	31.14	3/16	182T-1.226	182A-1.226	182N-1.226	
-	1.2310	31.26	3/16	182T-1.231	182A-1.231	182N-1.231	
-	1.2340	31.34	3/16	182T-1.234	182A-1.234	182N-1.234	
-	1.2402	31.50	3/16	182T-31.5	182A-31.5	182N-31.5	
1-1/4	1.2500	31.75	3/16	182T-0108	182A-0108	182N-0108	
-	1.2598	32.00	3/16	182T-32	182A-32	182N-32	
-	1.2795	32.50	3/16	182T-32.5	182A-32.5	182N-32.5	
1-9/32	1.2813	32.54	3/16	182T-0109	182A-0109	182N-0109	
-	1.2992	33.00	3/16	182T-33	182A-33	182N-33	
1-5/16	1.3125	33.34	3/16	182T-0110	182A-0110	182N-0110	
-	1.3189	33.50	3/16	182T-33.5	182A-33.5	182N-33.5	
-	1.3386	34.00	3/16	182T-34	182A-34	182N-34	
1-11/32	1.3438	34.13	3/16	182T-0111	182A-0111	182N-0111	
-	1.3582	34.50	3/16	182T-34.5	182A-34.5	182N-34.5	
1-3/8	1.3750	34.93	3/16	182T-0112	182A-0112	182N-0112	
-	1.3780	35.00	3/16	182T-35	182A-35	182N-35	

NOTE: 2.5 series inserts fit into both 2 and 2.5 series holders. However, 2 series inserts ONLY fit into 2 series holders. See page A30: 7 for visual.



Coatings not listed above can be supplied as non-stocked standards. Process fees apply. →

Inserts sold in quantities of 2

TiN = 182T-XXXX	TiAlN = 182A-XXXX
TiCN = 182N-XXXX	AM200® = 182H-XXXX